

Work Order ID 138571

November 03, 2015 2:52:49 PM

138571

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Item ID: D205-634-011 Used Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Skidtube with Standard Wearplates Fits LH or RH
Start Date: 11/3/2015 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 11/4/2015 Req'd Qty: 1.00 ***1*** Customer: CCUST01
Reference: RMA RA112180

Approvals: Process Plan: SA Date: 11/5/15 Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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100

0.00

100

QC

Quality Control

Memo

0.00

INSPECT D205-634-011 B41307 REV D CHG 002 FROM RA112180

STOCK IN USED INVENTORY

① 15-11-19 PD

110

Identify as per dwg & Stock Location: F3070 0.00***110***

Packaging

Packaging

Memo

0.00

NOV 18 2015

120

QC21 - Final Inspection - Work Order Release 0.00

120

QC

Quality Control

Memo

0.00

MLJ NOV 19 2015MLJ

NOV 19 2015

Picklist Print

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Work Order ID: 138571

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Parent Item: D205-634-011 Used

D205-634-011 Used

Parent Item Name: Skidtube with Standard Wearplates Fits LH or RH

Start Date: 11/3/2015

Required Date: 11/4/2015

Start Qty: 1.00

Required Qty: 1.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D205-634-011 Used		Manufactured	No				Each	0.0000		1			
D205-634-011 Used									**				
Skidtube with Standard Wearplates Fits LH or RH													

D205-634-011 Chg 002

~~B41307 X1~~

B36718 X1

✓
see Instruk
17-10-24

SH20151102

RA112180

Received: October 26, 2015
Inspected: October 29, 2015

CUSTOMER: Custom Helicopters
CUSTOMER CONTACT: Gary Shabaga
SHIPPED FROM: St Andrews, MB Canada

Instructions for RA112180 D205-634-011 B41297/B41307 REV D CHG002

- Customer returning used D205-634-011 2x from aircraft C-FCHE with 11640 hours
- Customer said there's was some vibration issues with the skidtubes. He had also install an DSI 9464-011 (skidtube tuning kit)
- D205-634-011 appears to be in "good" condition
- Stock as is in USED inventory

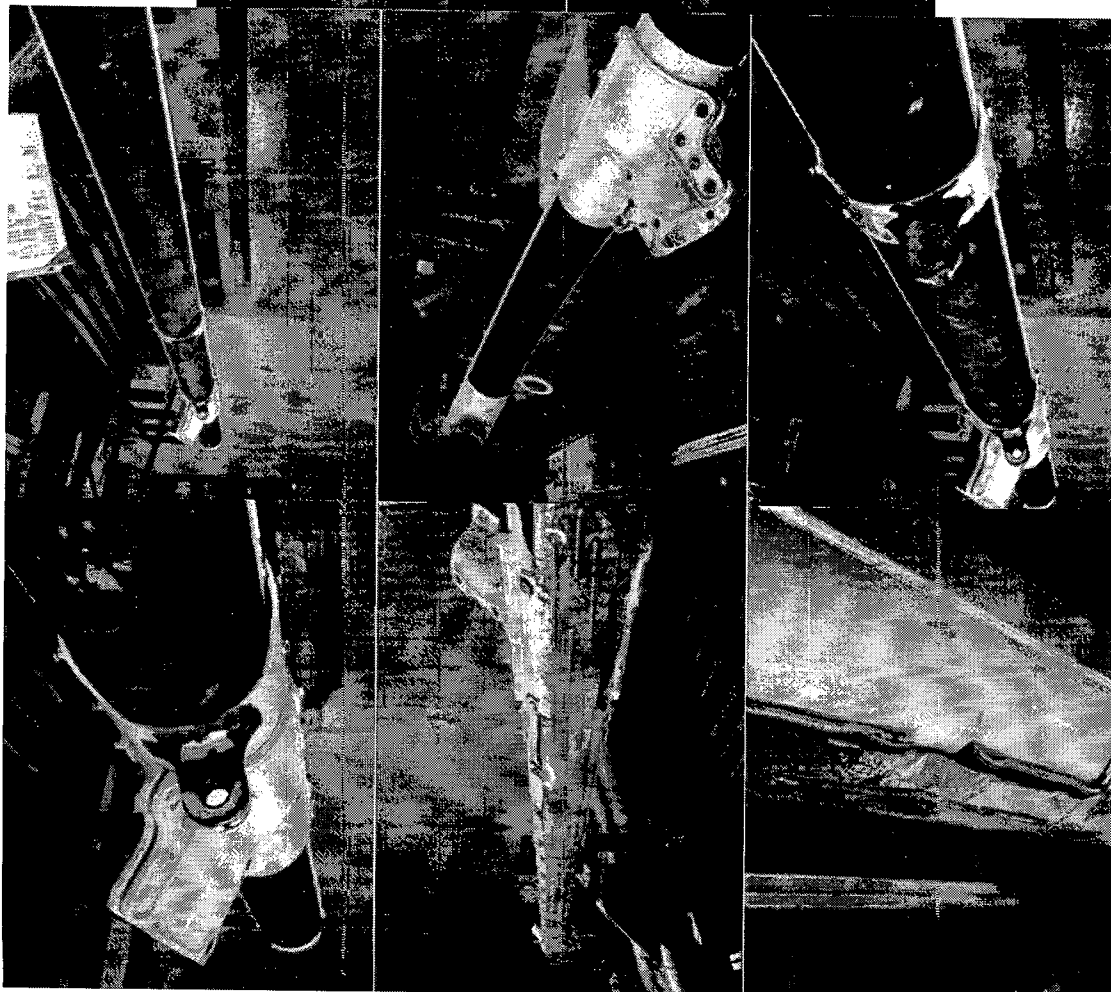
Time Estimate: 2 hours

Departments Required: Quality, stores

Pictures Attached: yes

QTY INSPECTED: 1x D205-634-011 B41297 REV D CHG002
1x D205-634-011 B41307 REV D CHG002

**THIS INSTRUCTION SHEET MUST BE
ATTACHED TO THE RESTOCKING
WORK ORDER AT ALL TIMES!!!!**



CUSTOM HELICOPTERS LTD.

Part No. D 205-634-011 S/N B 36718

Description SKid Tube

Removed From C-FCHE Date 1 July 11

A/C Hrs. 11,640.7 Hrs. on Part

Eng. Component Information C20 Only

Eng. T.S.O. Work Order# CHE-06-28-11

Component Cycles since O/H. Batch#

Signature Y. Halupa Licence# M161927 Defect on Other Side

REPAIRABLE

CUSTOM HELICOPTERS LTD.

Part No. D 205-634-011 S/N B 36586

Description SKid Tube

Removed From C-FCHE Date 1 July 11

A/C Hrs. 11,640.7 Hrs. on Part

Eng. Component Information C20 Only

Eng. T.S.O. Work Order# CHE-06-28-11

Component Cycles since O/H. Batch#

Signature Y. Halupa Licence# M161927 Defect on Other Side

REPAIRABLE